

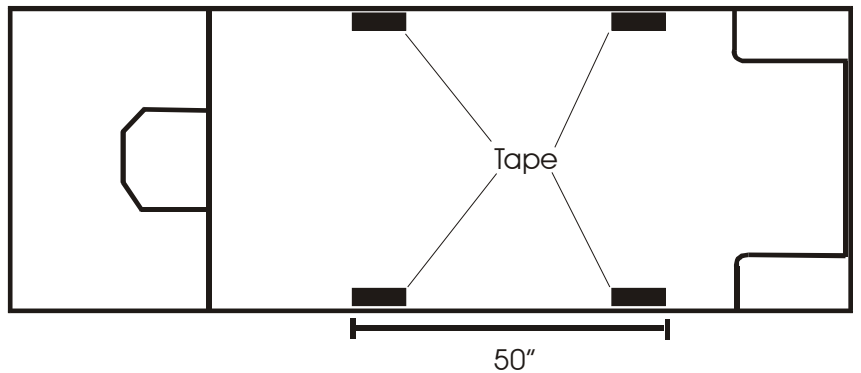
# Life Fitness Model 97Ti, 95Ti, 93T, 97Te, and 95Te Treadmills

## How To... Tension the Striding Belt

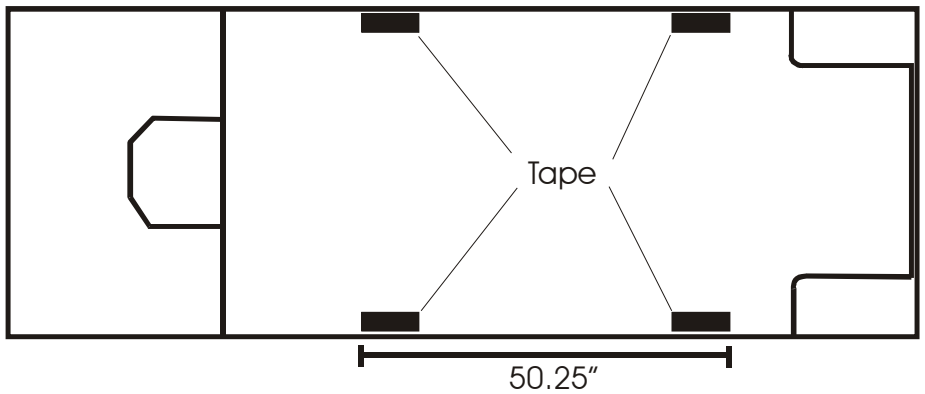
Special Tools Required: NONE

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1. Center the new Striding Belt between the Front and Rear Rollers.
2. Adjust the Tensioning Bolts equally in  $\frac{1}{4}$  turn increments, until the slack is taken out of the belt.
3. Place two pieces of tape, 50" apart, on the right and left side edges of the Striding Belt.



4. Continue to tighten the Tensioning Bolts (see Step 2) until the distances between the tapes are increased to 50.25". At this point, the belt is stretched to proper tension.
5. Re-assemble remaining components in reverse order of removal.
6. Adjust the Striding Belt Tracking. See How To...Adjust Striding Belt Tracking in this section.



7. Refer to Diagnostics Section to Log Maintenance Repair of the Striding Belt.